

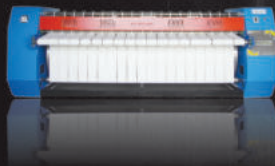


**NAGARJUN**

INTERNATIONAL TRADING COMPANY

*We Grow Together...*

**18**  
YEARS



AN ISO 9001 : 2015 CERTIFIED COMPANY

**2023**

INDUSTRIAL WASHING, FINISHING EQUIPMENTS & POWER LAUNDRY MACHINERIES



*we grow together*



**STARFISH INDIA**  
LAUNDRY MACHINES PRIVATE LIMITED



**NAGARJUN**  
INTERNATIONAL TRADING COMPANY  
*We Grow Together...*

# From the CEO'S desk

STARFISH is more than just a laundry equipment manufacturer. It is a community of people who share a common vision: "We Grow Together". We believe in creating value for our customers, our company and our society as a whole.

We are passionate about understanding our customers and their needs. We work closely with them to analyze their market potential and provide them with the best solutions for their laundry business. We don't just sell machines, we build relationships.

We are proud of our high-quality products, which are designed to meet the highest standards of reliability and performance. We follow strict ISO protocols and constantly innovate to improve our machines and services. We know how important it is for our customers to offer uninterrupted laundry service to their clients, and we want to help them achieve that.

That's why we offer service plans and on-site services along with AMC. We want to ensure that our customers can run their business smoothly and hassle-free. We want to see them grow and succeed with STARFISH.

STARFISH is not just a brand, it is a family. Join us today and discover the difference.



*we grow together*

**SARAVANAKUMAR MARIMUTHU**

FOUNDER AND CEO,



**STARFISH INDIA**  
LAUNDRY MACHINES PRIVATE LIMITED



**NAGARJUN**  
INTERNATIONAL TRADING COMPANY

*'We Grow Together...'*



# DRY CLEANING

## Mechanism of Action :

Dry cleaning is any cleaning process for clothing and textiles using a solvent other than water. Dry cleaning still involves liquid, but clothes are instead soaked in a water-free liquid solvent (usually non-polar, as opposed to water which is a polar solvent). Tetrachloroethylene (perchloroethylene), known in the industry as "perc", is the most widely used solvent. Alternative solvents are 1-bromopropane and petroleum spirits. Most natural fibers can be washed in water but some synthetics (e.g., viscose, lyocell, modal, and cupro) react poorly with water and should be dry-cleaned if possible.

## Process

A dry cleaning machine combines the features of a washing machine and a clothes dryer. The core of the machine is the washing or extraction chamber. It contains a perforated drum that rotates within an outer shell. The drum holds the garment load while the shell holds the solvent. The basket capacity typically ranges from 10 to 40 kilograms. During the wash cycle, the chamber is filled with solvent, rotating and agitating the clothing. The solvent temperature is kept at or below 30 °C to avoid damage. The solvent is filtered and recycled throughout the cycle. Once the wash is complete, the solvent is sent to a distillation unit for purification. The refined solvent is then stored in a clean solvent tank. The flow rate of solvent is approximately 8 litres per kilogram of garments per minute.

The duration of a typical wash cycle varies between 8 and 15 minutes, depending on the garment type and level of soiling. During the first three minutes, soluble soils dissolve into the solvent, while loose, insoluble soil is removed. It takes an additional 10-12 minutes to eliminate ground-in insoluble soil. Due to the slower solvation rate, machines using hydrocarbon solvents require a longer wash cycle of at least 25 minutes. A dry-cleaning surfactant may be added. After the wash cycle, a rinse cycle follows, using a freshly distilled solvent to prevent discolouration caused by particles in the "dirty" solvent.

The extraction process begins after the rinse cycle, recovering the solvent for reuse. Modern machines can recover approximately 99.99% of the solvent. The extraction cycle involves draining the solvent and spinning the basket at high speeds to remove excess solvent. The drying cycle follows, where warm air circulates in the basket, evaporating the residual solvent. The air temperature is carefully controlled to avoid garment damage. The exhausted warm air passes through a chiller unit, condensing solvent vapours for reuse. Dry cleaning machines employ closed-loop systems for high solvent recovery rates and reduced pollution. In the early days of dry cleaning, large amounts of perchloroethylene were released into the atmosphere, but modern practices have changed.

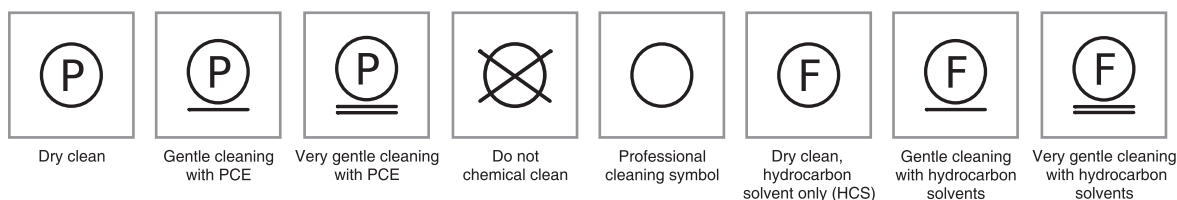
After the drying cycle, a deodorising (aeration) cycle cools the garments and removes any remaining traces of solvent using cool outside air and a vapour recovery filter. The garments are then clean and ready for pressing and finishing.

## Distillation

The working solvent undergoes filtration steps before returning to the washing chamber. Initially, a button trap prevents small objects from entering the solvent pump. A "muck" filter cake accumulates on the lint filter, which is regularly removed and processed to recover trapped solvent. Some machines use spin disk filters that remove the muck through centrifugal force while being back-washed with solvent. The solvent then passes through a porous cartridge filter containing activated clays and charcoal to remove fine insoluble soil, residues, and dyes.

Finally, it goes through a polishing filter to remove any remaining contaminants. The cleaned solvent is returned to the working solvent tank. Waste material called "cooked powder residue" is generated during the distillation process and contains residual solvent, filter material, residues, lint, dyes, grease, and water. The sludge or solid residue from the still also contains solvent, water, soil, carbon, and residues. Used filters and wastewater are additional forms of waste.

Small amounts of detergent (0.5-1.5%) are added to the working solvent to enhance cleaning power. These detergents emulsify soils and prevent redeposition on garments. Depending on the machine's design, either anionic or cationic detergents are used.







# LAUNDRY DRY CLEANING



## Compatibility with dry cleaning

Before placing garments in the machine, inspecting them for any foreign objects carefully is essential. Objects like plastic pens can dissolve in the solvent, causing damage to the entire batch of textiles. Certain textile dyes are prone to shedding dye when exposed to the solvent. Delicate items, such as feather bedspreads, tasselled rugs, or hangings, can be enclosed in a loose mesh bag for protection. Perchloroethylene, with a density of approximately  $1.62 \text{ g/cm}^3$  at room temperature (62% heavier than water), can impose significant weight on the textile during the spin extraction cycle. This weight can cause the textile to fail under normal forces, but using a mesh bag provides the necessary mechanical support. It is important to note that not all stains can be removed through dry cleaning alone. Some stains require pre-treatment with spotting solvents, steam jets, or special stain-remover liquids before the garments undergo the washing or dry cleaning process. Additionally, garments stored in a soiled condition for an extended period may be challenging to restore to their original colour and texture. Over time, irreversible chemical reactions, such as oxidation, may impact the garment's appearance.

## Perc Dry Cleaning Machine | Premium



Stainless Steel



Distillation



Filter



Heating Chamber



Refrigeration

- The machines are made of imported high quality steel, with an oil storage tank at the bottom, a drying passage, and a perchloroethylene-resistant position.
- The machines have a German design, with a reasonable structure, a precise workmanship, a fashionable style, and a paint with imported high class auto dope that makes the machines look elegant.
- The machines have a heating radiator that speeds up the drying and recovers more solvents with much lower dry cleaning detergent consumption than other similar products.
- The machines use high quality spare parts from famous brands, such as electrical materials and appliances, electric appliances, main electric components, valves, transmission parts and cooling system.
- The machines have a high quality recycle cooling system that recovers solvents efficiently, reduces pollution, and saves solvent.
- The machines are microcomputer-controlled, fully automatic, with a large LCD-display that is easy to understand.
- The machines have three bottom tanks that separate clean, dirty and working solvent, prevent solvent mixing, protect the machine and save solvent.
- The machines have a centrifugal filter that removes impurities, particles, pigment, ensures clean solvent, prevents dyeing and blockage.
- The machines have a drum in stainless steel, made of non-ferrous metals stamping with mold crafted, high-temperature galvanizing technology that is strong and nice.
- The machines have a high-speed fan that speeds up the drying and cooling rate.
- The machines have a safety door interlock system that protects the operator.

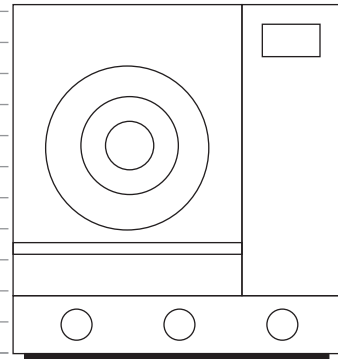
## Perc Dry Cleaning Machine | Premium

### PERFORMANCE

Motor Brand	Imported
Filter Motor	Imported
Volt	415 / 3Ø
Washing speed Rpm	37
High extract Rpm	480
Forward/Reverse	Controlled by PCB
Beaters	To Improve Cleaning Quality
VFD	Adjustable drum rotation 0-37 RPM
Washing Time	Controlled by PCB
Extraction Time	Controlled by PCB
Control panel	PCB
Drying Temperature	0-50° Controlled by PCB
Front Panel	Feather Touch
Manual Operation	Available

### MILD STEEL BODY

### STAINLESS STEEL BODY



### SAFETY

Door Open Cut Off	Limit Switch
Emergency switch	Yes

### CONSTRUCTION

Outer Drum	Stainless Steel 304 Grade	Stainless Steel 304 Grade
Inner Drum	Stainless Steel 304 Grade	Stainless Steel 304 Grade
Perforation	Turret Punch Press	Turret Punch Press
Back Plate	Stainless Steel	Stainless Steel
Side Cover	Mild Steel	Stainless Steel 304 Grade
Back Cover	Mild Steel	Stainless Steel 304 Grade
Base Frame	Mild Steel Channel	Mild Steel Channel
Door	Die Cast with Glass	Die Cast with Glass
Belt Adjustment	Screw Rod	Screw Rod
Nuts, Bolts & Connectors	Mild Steel	Mild Steel
Distillation	PUF Insulated Tank with Heater	PUF Insulated Tank with Heater
Cooling Compressor	Panasonic/Equilant	Panasonic/Equilant
Radiator	Copper Tube with Aluminum Fins	Copper Tube with Aluminum Fins
Filter	Carbon	Carbon
Cutting	CNC	CNC
Bending	CNC	CNC
Welding	Laser MIG/TIG	Laser MIG/TIG

### AESTHETIC

Overall Finish	Powder Coated	Stainless Steel Matt Finish
Logo	Starfish Engraving with LED Lights	

### GENERAL

Total Power in kw	13	14.5	13	14.5	15.2
Steam Consumption Kg/Hr	10	12	10	12	15
Water Inlet in mm	25	25	25	25	25
Drain Outlet in mm	17	17	17	17	17
Foundation	Required				
Weight in Kgs	1050	1150	1050	1150	1250

### TECHNICAL SPECIFICATION

Model	SMADP 8	SMADP 10	SSADP 8	SSADP 10	SSADP 12
Dry Weight in Kg	8 - 10	10 - 12	8 - 10	10 - 12	12 - 15
Body Type	Mild Steel		Stainless Steel		
Chemical	Perchloroethylene				
Drum Volume in Liter	145	160	145	160	190
Liquor Ratio	1:14				
Mode of Heating	Steam Through Electric Boiler				
Dimension in mm	1640 x 1200 x 1940	1810 x 1350 x 2060	1640 x 1200 x 1940	1810 x 1350 x 2060	1810 x 1350 x 2060



## Perc Dry Cleaning Machine | Standard



Automatic



Semi-Automatic

- Full-automatic computer operation system featuring a LCD for easy man-machine dialogue and simple operation. The equipment incorporates frequency conversion for speed adjustment, ensuring stable performance, optimal cleaning speed, and suitability for high-quality fabric cleaning with exceptional cleaning results.
- An activated carbon safety absorption device is installed to ensure operator health, automatically absorbing wind when the door is opened.
- The machine utilizes three large-volume oil cylinders with a specially designed sight glass for improved cleanliness. An automatic cleaning system is implemented to enhance the cleaning level and reduce the need for labour-intensive maintenance.
- A super centrifuge nylon filter minimises distillation time, saving energy and facilitating the cleaning of delicate garments.
- Efficiency is further enhanced through a direct ventilation design, reducing air resistance and enabling thorough and rapid solvent recovery, thereby saving drying time and energy consumption.
- The equipment features an energy-saving distillation box with a large volume, which can be steam-heated for fast distillation. Additionally, external steam heating can be used.
- Only high-quality spare parts are used, ensuring reliability and durability.
- Including a high-efficiency cooling unit contributes to an effective recycling system, controlling PCE residue and ejection with utmost efficiency.

## Perc Dry Cleaning Machine | Standard

### PERFORMANCE

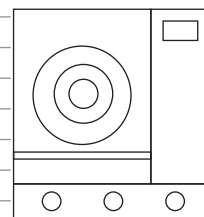
	FULLY AUTOMATIC	SEMI AUTOMATIC
Motor Brand	Imported	Imported
Filter Motor	Imported	Imported
Volt	415 / 3Ø	415 / 3Ø
Washing speed Rpm	37	37
High extract Rpm	480	480
Forward/Reverse	Controlled by PCB	Adjustable 0-60 Seconds
Beaters	To Improve Cleaning Quality	To Improve Cleaning Quality
VFD	Adjustable drum rotation	Adjustable drum rotation
Washing Time	Controlled by PCB	0-60 min Controlled by Timer
Extraction Time	Controlled by PCB	0-15 min Controlled by Timer
Control panel	PCB	PCB
Drying Temperature	0-50° Controlled by PCB	0-70° Controlled by PCB
Front Panel	Feather Touch	Feather Touch
Manual Operation	Available	Yes

### SAFETY

Door Open Cut Off	Limit Switch
Emergency switch	Yes

### CONSTRUCTION

Outer Drum	Stainless Steel 304 Grade	Stainless Steel 304 Grade
Inner Drum Perforation	Stainless Steel 304 Grade	Stainless Steel 304 Grade
Perforation	Turret Punch Press	Turret Punch Press
Back Plate	Stainless Steel 304 Grade	Stainless Steel 304 Grade
Side Cover	Mild Steel	Mild Steel
Back Cover	Mild Steel	Mild Steel
Base Frame	Mild Steel Channel	Mild Steel Channel
Door	Stainless Steel with Glass	Stainless Steel with Glass
Belt Adjustment	Screw Rod	Screw Rod
Nuts, Bolts & Connectors	Mild Steel	Mild Steel
Distillation	PUF Insulated Tank with Heater	PUF Insulated Tank with Heater
Cooling Compressor	Standard	-
Radiator	Copper Tube with Aluminum Fins	Copper Tube with Aluminum Fins
Filter	Carbon	Carbon
Cutting	CNC	CNC
Bending	CNC	CNC
Welding	MIG/TIG	MIG/TIG



### AESTHETIC

Overall Finish	Powder Coated
Logo	Standard Stickers

### GENERAL

Total Power in kw	13	14.5	8	9
Steam Consumption Kg/Hr	10	12	10	12
Water Inlet in mm	25	25	25	25
Drain Outlet in mm	17	17	17	17
Foundation	Required			
Weight in Kgs	900	1050	700	800

### TECHNICAL SPECIFICATION

Model	SMAD 8	SMAD 10	SMSAD 10	SMSAD 12
Dry Weight in Kg	8-10	10-12	8-10	10 - 12
Body Type	Mild Steel			
Chemical	Perchloroethylene			
Drum Volume in Liter	145	160	145	160
Liquor Ratio	1:14			
Mode of Heating	Steam Through Electric Boiler			
Dimension in mm	1930 x 1250 x 1740	2030 x 1330 x 1740	1500 x 990 x 1830	1600 x 1100 x 1950



### SEMI AUTOMATIC HYDRO CARBON

- Equipped with a full-automatic computer controller, it offers the option of automatic or manual operation, along with various washing modes.
- Featuring a suspension-type damping structure, it ensures minimal vibration amplitude and frequency conversion, resulting in a smooth operation.
- The machine is designed with a pair of fluid boxes and filters, making it a dual-purpose machine that combines functionality with an aesthetically pleasing appearance and convenient operation.

### OIL DRYER

- This small-sized cloth dryer is complementary equipment for the oil dry-cleaning machine.
- It is microcomputer-controlled, offering multiple programmable options.
- A small fan directs hot air directly into the roll cage.
- Specially designed motors directly drive the roll cage.
- The machine operates smoothly with low noise levels, facilitating easy installation and convenient operation.

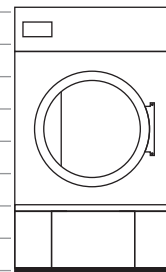




## SEMI Automatic Hydrocarbon | Dry Cleaning | Oil Dryer

### PERFORMANCE

	HYDRO CARBON	OIL DRYER
Motor Brand	Imported	Imported
Filter Motor	Imported	-
Volt	415 / 3Ø	220 / 1Ø
Washing speed Rpm	37	-
High extract Rpm	480	-
Forward/reverse	Adjustable 0-60 Seconds	Adjustable 0-60 Seconds
Beaters	To improve Wash Quality	To improve Dry Quality
VFD	Adjustable Drum Rotation 0-37 RPM	-
Washing Time	0-60 Min Controlled by PCB	-
Drying Time	-	0-60 Min Controlled by PCB
Extraction Time	0-15 Min Controlled by PCB	-
Control panel	Controlled by PCB	Controlled by PCB
Temperature	-	0-50° Controlled by PCB
Front Panel	Feather Touch	Feather Touch

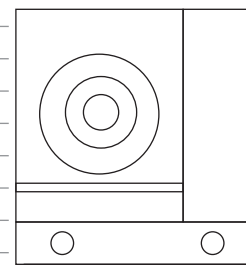


### SAFETY

Door Open Cut Off	Limit Switch	Limit Switch
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### CONSTRUCTION

Outer Drum	Stainless Steel 304 Grade	Mild Steel
Inner Drum	Stainless Steel 304 Grade Mesh	Stainless Steel 304 Grade
Perforation	Turret Punch Press	Turret Punch Press
Back Plate	Stainless Steel	Mild Steel
Side Cover	Mild Steel	Mild Steel
Back Cover	Mild Steel	Mild Steel
Base Frame	Mild Steel Channel	Mild Steel Channel
Door	Stainless Steel with Glass	Mild Steel with Glass
Belt Adjustment	Screw Rod	Screw Rod
Nuts, Bolts & Connectors	Mild Steel	Mild Steel
Control Box	Mild Steel	Mild Steel
Filter	2	-
Cutting	CNC	CNC
Bending	CNC	CNC
Welding	MIG/TIG	MIG/TIG



### AESTHETIC

Overall Finish	Mild Steel with PU Painting	Mild Steel with PU Painting
Logo	Standard Stickers	Standard Stickers

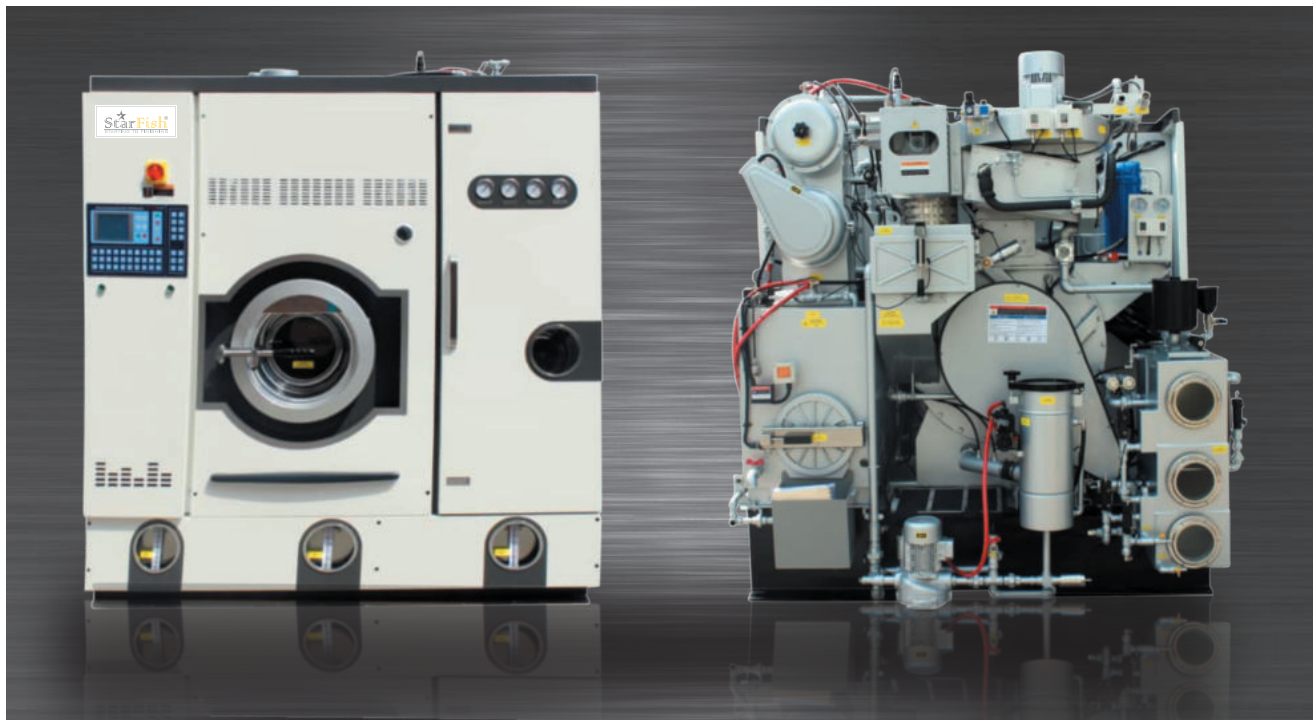
### GENERAL

Total Power in kw	3	4	8	12
Heating Mode	-	-	Electric	Electric
Consumption Per Hour	2 Units	3 Units	6 Units	9 Units
Foundation	Required	Required	Not Required	Not Required
Weight in Kgs	400	500	250	300

### TECHNICAL SPECIFICATION

Model	SMHC 8	SMHC 10	STDME0 10	STDME0 15
Dry Weight in Kg	8	10	10	15
Body Type	Mild Steel	Mild Steel	Mild Steel	Mild Steel
Chemical	Hydro Carbon	Hydro Carbon	-	-
Drum Volume in Liter	92	120	200	300
Liquor Ratio	1:10	1:10	01:20	1:20
Over All Dimension in mm	1500 x 875 x 1710	1500 x 950 x 1710	750 x 1050 x 1600	890 x 1170 x 1740

## Fully Automatic Hydrocarbon | Dry Cleaning



Starfish has the new generation of environmental friendly Multi solvent dry cleaning machines that uses the world's leading technology. You can use any Class III A/B solvent (Hydro Carbon), Silicon based solvent or the new Solvent K4. You just need to switch the program on the Smart Touch computer controller, and you can change the solvent you want to use. The machine uses the world famous brand of all key components. It has different capacity options: 10kgs, 12kgs, 18kgs, and 25kgs.

### Features:

The machine has a complete stainless steel structure. All the parts that touch the solvent, such as the internal and external basket, basket housing, air channel, filter, button trap, water separators, still, and SOLVENT TANKS are made of SS 304. You can also choose stainless steel for the solvent pipeline material. The machine has a high standard production line by mould that makes the parts stronger and easier to replace. The machine has a world leading Smart Touch intelligent computer controller that can switch between auto mode and manual mode. You can also edit the programs easily. The Intel Memo intelligent computer can save and remember all the technical parameters of each cycle, such as the drying temperature, solvent temperature, and basket rotate speed.

These parameters can be automatically applied when you change a program. The machine uses imported electrical components from world famous brands with CE approval. They ensure a long and stable operation. The machine has a high performance drying system with a unique drying chamber, the latest air channel, and the best position of the drying fan motor. This improves the recycling speed of solvent, shortens the drying time and increases the cleaning capacity to achieve high profit. The machine also uses American made quick fittings for each condenser to prevent Freon leaking and make maintenance easier. The machine has a double layers lint filter that collects lint more cleanly.

It also has a real ecological filtration system with one ECO spin disk filter and one full carbon decolorizing filter. You can choose either filter according to your need through the Smart Touch computer controller. The machine has three large solvent tanks with self-cleaning function. It also has a new breakthrough with the 2-stage vacuum distillation technology. This technology improves the solvent quality by separating the low boiling contamination from the solvent. The solvent with trace moisture from the first stage is used for pre wash in the next cycle to improve stain removal. The clean and pure solvent is recycled to the solvent tanks which keeps them clean and odourless.

The dirt in solvent during distillation can be automatically drained through computer control (Optional). Hydro sensor probe is adopted to automatically carry out the drainage of water during the distillation. The machine also has a multi-protection system with various devices and systems that ensure safety and reliability in the whole process. Such as distillation overheat automatic protection device, foam automatic control device, four pressure control system, safety lock, nitrogen safe injection system ensures safety and reliability in whole working process.

## Fully Automatic Hydrocarbon | Dry Cleaning

**Safety Features:** We care about your safety and peace of mind. That's why we have a Safety-Lock door locking system that locks the loading door, button trap, lint collector and still tank with pneumatic devices. The Smart-Touch computer controller works with the door locking system to make sure that each door is secure and closed during the cycle.

**Performance Features:** We use high quality components from Germany, Italy, and America to ensure smooth and reliable performance. We have a German SIEMENS motor, an Italian BERMAR frequency-controlled fan motor, a BERMAR solvent pump, and a free-maintenance dry-type BERMAR vacuum pump. These components allow you to operate the machine for 3 shifts (24 hours) and dry clean different kinds of clothes.

**Environmental Features:** We care about the environment and your laundry. That's why we have a refrigeration and recovery system that is made with American high quality components. This system recovers the solvent and prevents it from escaping into the air. We also have Japan made bearings and Germany made shaft seals that use a world advanced free maintenance process technology. You don't need to fill in oil for regular maintenance.

**Convenience Features:** We make your dry cleaning easier and more efficient. We have an automatic dosing device for liquid soap and detergent agent. You don't need to measure or pour them manually. We also have a European standard solvent leak-proof tank that prevents solvent from leaking and contaminating your laundry and underground water. This tank also recycles the solvent for reuse. We also have 32 imported solenoid valves, 8 pressure controllers, 7 temperature sensors, and other safety control systems that ensure safe and reliable operation.

**Quality Features:** We care about the quality of your dry cleaning. That's why we have an international standard volume - load ratio, a large volume internal basket and still tank. These features achieve the best cleanness and solvent recycle effect. Your clothes will come out clean, fresh, and wrinkle-free.

Model	Unit	SMAHC 10	SMAHC 12	SMAHC 18	SMAHC 25
<b>BASKET</b>					
Load capacity	kg	10	12	18	25
Volume	Ltr	186	218	340	500
Diameter	mm	686	774	903	1100
Depth	mm	465	504	524	554
Loading door diameter	mm	524	617	617	617
Wash speed	rpm	42	40	38	36
Extraction high speed	rpm	360-460	360-460	360-460	320-400
<b>TANK</b>					
Tank 1 volume	L	125	155	155	200
Tank 2 volume	L	125	155	155	200
Tank 3 volume	L	160	197	216	268
<b>DISTILLATION TANK</b>					
Useful volume	L	180	240	266	345
Still speed	L/h	60	80	100	130
<b>ECOLOGICAL FILTER</b>					
Volume	L	30	66	66	66
Filtration area	m <sup>2</sup>	2	2	2	2
Filter specifications	pcs	25	28	28	28
<b>POWER</b>					
Solvent pump	kw	0.75	0.75	1.1	1.1
Driving motor	kw	1.5	1.5	2.2	5.5
Fan motor	kw	1.5	1.5	2.2	2.2
Filter motor	kw	0.37	0.55	0.55	0.55
vacuum pump	kw	0.25	0.25	0.37	0.37
Refrigerator	kw	2.1	2.6	3.8	4.5
Drying heating elements	kw	6.6	8.4	8.4	11
Still heating elements	kw	8.4	11	11	11
Power supply	Volt	380V/3Ø			
Noise	Db	<75	<75	<75	<75
<b>PIPELINE</b>					
Compressed air pressure	mpa	0.6-0.8	0.6-0.8	0.6-0.8	0.6-0.8
Compressed air inlet	mm	8	8	8	8
Water pressure	mpa	0.2-0.3	0.2-0.3	0.2-0.3	0.2-0.3
Water inlet&outlet	inch	DN20	DN20	DN25	DN25
Steam pressure	mpa	0.45-0.5	0.45-0.5	0.45-0.5	0.45-0.5
Steam inlet & outlet	mm	DN15	DN15	DN15	DN15





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